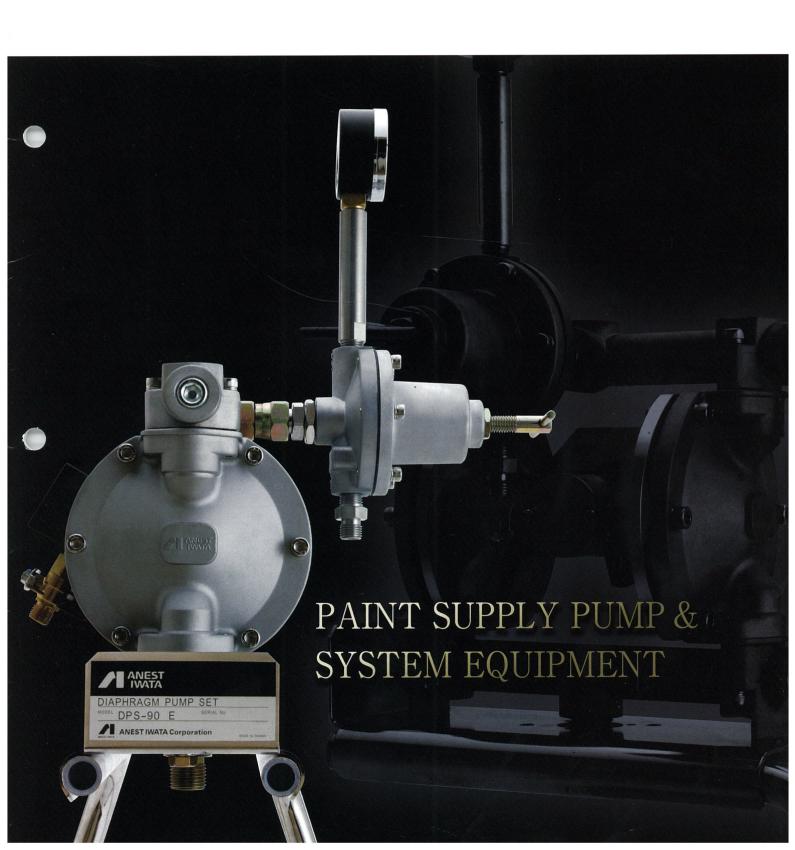


PAINT SUPPLY PUMP & SYSTEM EQUIPMENT



Paint Pump Variations

Diaphragm Paint Pump

Air operated, simple construction, highly stable platforms for a wide range of uses in various applications including: low pressure paint output, multiple guns, paint transfer, etc.

Bellows Seal Pump

Piston Pump with Bellows Seal Construction, with high pressure ratio & high output. It can be used with high viscosity materials and/or multiple gun setups.

Plunger Pump

Air-Driven Plunger Pump is available for high viscosity paint applications.



F	Pump Type	Diaphragm Pump								
١	Model	DDP-70B	DDP-70BN	DDP-90E	DDP-90EN	DDP-120B	DDP-120BN	DDP-160D	DDP-160D	
F	Fluid Passage Material	Aluminum	Stainless	Aluminum	Stainless	Aluminum	Stainless	Aluminum	Stainless	
Pressure Ratio		1	:1	1	:1	1	:1	1	:1	
(Operating Pressure Range	0.15~	0.7MPa	0.15~	D.7MPa	0.15~(D.7MPa	0.15~0	.85MPa	
i	Max Paint Pressure	0.71	MPa	0.7	MPa	0.71	MPa	0.83	BMPa	
(Output Per Cycle	20ml	/Cycle	50mℓ	/Cycle	150ml	150ml/Cycle		2/Cycle	
١	Max Cycles	300Cyc	cles/min	200Cycles/min		200Cycles/min		200Cycles/min		
١	Max Output*1	6l/	min e	10ℓ/min		30ℓ/min		66ℓ/min		
(Output per 30cycle/min	0.6 <i>l</i> /min		1.5ℓ/min		4.5ℓ/min		10ℓ	/min	
١	/iscosity Range*2	60s/NK-2 190cps		100s/NK-2 300cps		100s/NK-2 300cps		_ 3,000cps		
	Pump	•	•	• `	•	•	•	•		
	Stand Mount	\triangle	\triangle				•	_	_	
	18 Tank Mount	•	\triangle	_	_	_	_	_	-	
tion	Wall Mount						•	_	_ ()	
Application	5ℓ Hopper Type	•	•	_	_	_	_	_	_	
Appl	18 L Tank Transfer Type	•	\triangle	_	_	_	_	_	_	
1	Pail Tank Mount(20ℓ)							_	-	
	Elevator Stand Typ(18&Tank)	•				•		_	_	
	Elevator Stand Type (20 & Pail Tank)	•	•		•	•	•	_	_	

^{*1} Liquid: Water, Figures from testing at the pump outlet with no load.

Required output as related to pump selection (Includes pump system volume)

Model	DDP-70B DDP-70BN	DDP-90E DDP-90EN	DDP-120B DDP-120BN	DDP-160D DDP-160DN	BSP-A030 BSP-A030-T	PP-7201B	PP-1051B
Output requirement (with pump system volume)	~0.6ℓ/min	~1.5ℓ/min	~4.5ℓ/min	~10ℓ/min	~17.1 <i>ℓ</i> /min	~2.7ℓ/min	~4.5ℓ/min
Output Per Cycle	20mℓ/min	50ml/min	150mℓ/min	330ml/min	570mℓ/min	90mℓ/min	150mℓ/min
Output at 30cycles/min	0.6l/min	1.5ℓ/min	4.5 <i>l</i> /min	10ℓ/min	17.1 <i>ℓ</i> /min	2.7ℓ/min	4.5ℓ/min

^{*}Above data is but one criteria for selecting your pump. Please consider all factors of your application before making your selection.

^{*2} Viscosity can be limited by suction and output hose length and diameter.

^{*} For use with other materials like lubricant, chemicals or highly acidic/basic materials please contact ANEST IWATA for recommendations.

Selection Criteria

What paint would be used?

Aluminum or Stainless Steel wetted parts are available to handle a wide variety of materials.

Where is your work location?

Various configurations are available (wall mount, cart mount, elevator type, etc.) to meet any user needs.

How much material is required?

Pump size is determined not only by the number of guns to be uses, but also the length of the paint lines, the head on the pump and the viscosity of the paint. It is important not to oversize the pump to minimize waste.



Bellows S	eal Pump	Plunge	r Pump		
BSP-A030	BSP-A030-T	PP-7021B	PP-1051B		
Aluminum	Aluminum Teflon coating	Aluminum	Aluminum		
3:	:1	2.3:1	4.6:1		
0.15~0).7MPa	0~0.7MPa	0~0.6MPa		
2.11	MРа	1.7MPa	2.7MPa		
570mℓ	/Cycle	90ml/Cycle	150m ℓ/Cycle		
70Cycl	es/min	50Cycles/min	50Cycles/min		
40ℓ.	/min	4.5ℓ/min	7.5ℓ/min		
17.14	2/min	2.7ℓ/min	4.5ℓ/min		
10,00	-)0cps	100s/NK-2 300cps			
•		_	_		
_		•	•		
	_	_	_		
	_	_	_		
_	_	_	_		
_	_	_	_		
_	_	_	_		
		_	_		
_	_	_	_		
	Standard				

Standard

 \triangle Custom versions available

Diaphragm paint pump

1. Stable output

Minimal pulsation

2. Easy clean up and color changes

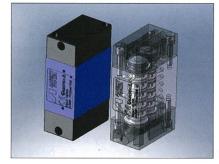
All end bells are mirror polished to reduce the time associated with clean up and color changes.

Users can also reduce wasted coatings and solvents.

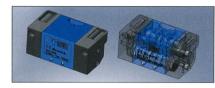
3. Many configurations and sized to meet your needs.

We have many sizes, varieties and configurations of diaphragm pumps. One of which can be easily adapted to your specific needs.

Air operating valve.



DDP-70B

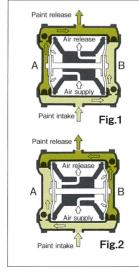


DDP-90E/-120B

Lid Inner



Operating principle of diaphragm pump



A very simple construction. Movement of 2 diaphragms, fitted to both ends of the rod,

pressurizes and releases paint.

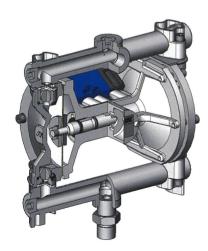
Compressed air enters A side air chamber of fig.1 and pushes diaphragm towards left, which releases paint.

At the same time, B side diaphragm connected to rod moves towards left also and sucks paint.

When the rod moves to left fully, air valve changes over. Compressed air enters B side air chamber of fig.2 and pushes diaphragm towards right,

which releases paint.

At the same time, A side diaphragm sucks paint. Pump repeats above movement of continuous suction and release, resulting in stable flow without pulsation.



DDP section

Diaphragm paint pump series









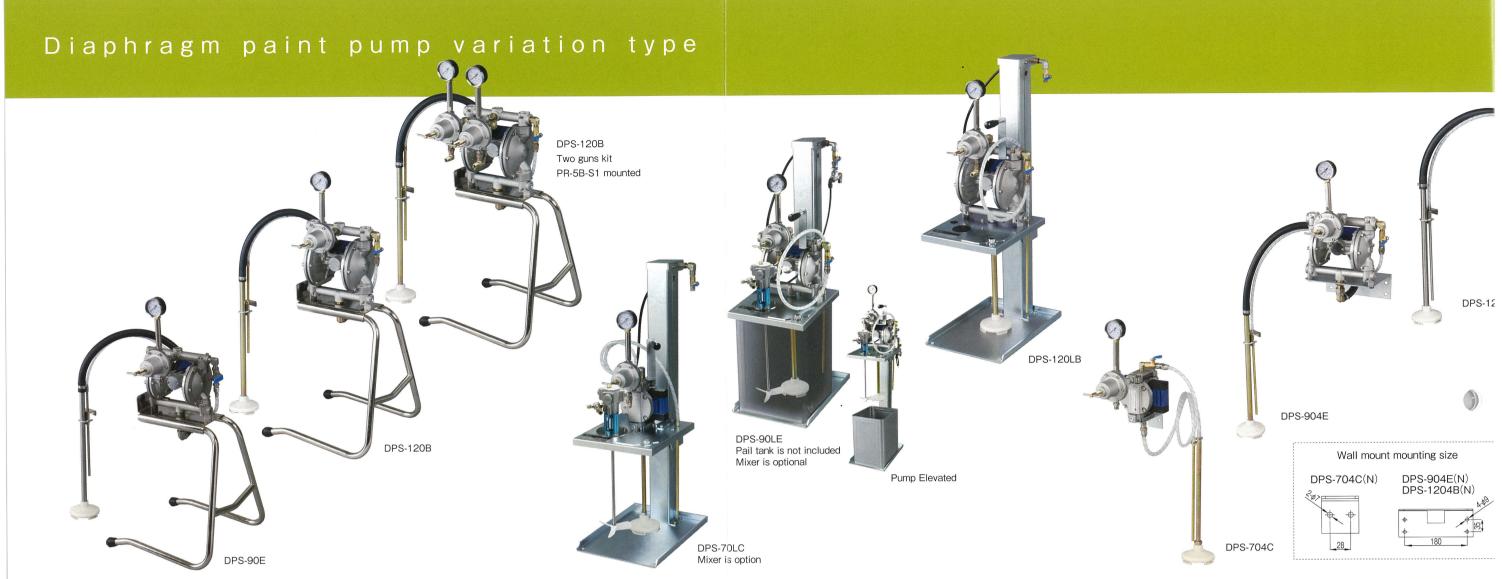
DDP-70BN DDP-70BN

DDP-90E DDP-90E

Model	DDP-70B	DDP-70BN	DDP-90E	DDP-90EN		
Material of wetted parts	Aluminum	Stainless	Aluminum	Stainless		
Pressure ratio	1:	1	1:1			
Adjustable presure range	0.15~0	0.7MPa	0.15~	0.7MPa		
Paint output/cycle	20ml	/cylce	50m <i>l</i>	:/cylce		
Max. Cycle No.	300cyl	ce/min	200cylce/min			
Max. Paint output *1	6 <i>l</i> /	min	10ℓ/min			
Normal paint output (30cyle/min)	0.6ℓ	/min	1.5ℓ/min			
Max. Paint viscosity *2	60s/ 190			/NK-2 OcPs		
Paint temperature	5~4	10°C	5~	40°C		
Air inlet	G1/4B (PI	=1/4male)	G1/4B (P	PF1/4male)		
Paint inlet	Rc1/4 (PT	1/4female)	G1/2B (P	PF1/2male)		
Paint outlet	Rc1/4 (PT	1/4female)	Rc3/8 (PT	3/8female)		
Mass	2kg	3.2kg	3.1kg	5kg		
Dimensions (LxWxH)	173×113	×143mm		3×220mm		
Mounting dimensions	143 (4)	2-M6x1	213 (W) 186	194 22MB		
Performance curve	Pump outlet pressure – 0.7 0.6 0.5 0.5 0.5 0.6 0.5 0.5 0.5		Pump outlet pressure — 0.7 0.4 0.5 0.4 0.3 MPa 0.1 0.3 MPa 0.1 0.3 MPa 0.1 0.2 0.5 MPa 0.2 0.5 MPa 0.1 0.3 MPa 0.3			
Required compressor (for pump)	0.4~0).75kW	0.4~0	D.75kW		



^{*}About lubricant agent, medicinal solution, or non-coating usage, please contact us with information of your fluid, pH, viscosity, fluid feature.



Ty	/pe	Pail-mount	Transfer pump for pail		Stand	Mount								hopper
Pı	ump set Model	DPS-70C	DPS-70TC	DPS-90E	DPS-90EN	DPS-120B	DPS-120BN	DPS-704C	DPS-704CN	DPS-904E	DPS-904EN	DPS-1204B	DPS-1204BN	HDP-705C
-	Model	DDP	-70B	DDP-90E	DDP-90EN	DDP-120B	DDP-120BN	DDP-70B	DDP-70BN	DDP-90E	DDP-90EN	DDP-120B	DDP-120BN	DDP-70B
gm Pump	Material of wetted parts	Alum	inum	Aluminum	Stainless	Aluminum	Stainless	Aluminum	Stainless	Aluminum	Stainless	Aluminum	Stainless	Aluminum
	Normal paint output (30cyle/min)	0.6ℓ	/min	1.5ℓ/	min min	4.5 <i>l</i>	!/min	0.6 <i>l</i>	/min	1.5ℓ	/min	4.5 <i>l</i>	/min	0.6ℓ/min
aphra	Max. Paint output *1	6.0ℓ	/min	10.0 <i>l</i>	/min	30 <i>l</i>	/min	6.0 <i>l</i>	/min	10.0	ℓ/min	30 <i>l</i>	/min	6.0ℓ/min
ā	Adjustable presure rang	0.15~0	0.7MPa		0.15~0	D.7MPa				0.15~	O.7MPa			0.15~0.7MPa
o	Model	PR-5B	not included	PR-5B	PR-5BN	PR-5B	PR-5BN	PR-5B	PR-5BN	PR-5B	PR-5BN	PR-5B	PR-5BN	PR-5B
gulat	Material of wetted part	Aluminum	_	Aluminum	Stainless	Aluminum	Stainless	Aluminum	Stainless	Aluminum	Stainless	Aluminum	Stainless	Aluminum
nt Re	Adjustable pressure range	0~0.6MPa	_		0~0.0	6MPa				0~0.	6MPa			0~0.6MPa
Pair	Max Flow	2.0ℓ/min	_		2.0 <i>l</i>	/min				2.00	/min			2.0l/min
N	lax. Paint viscosity*1		NK-2 OcPs			/NK-2)cPs					100s/NK-2 300cPs		60s/NK-2 190cPs	
P	aint temperature	5~	40°C		5~4	5~40℃			5~40°C					5~40℃
A	ir inlet / Paint outlet	G1/4B(PI	F1/4male)		G1/4B(PI	F1/4male)		G1/4B(FF1/4male)				G1/4B(PF1/4male)		
P	ain filter	50mesh	not included		50n	nesh				50r	nesh			50mesh
	Paint filter	TF-7:100mesh	_	TF-7:100mesh	-	TF-7:100mesh	_	TF-7:100mesh	_	TF-7:100mesh	_	TF-7:100mesh	_	TF-7:100mesh
Option	Agitator	_	_	_	-	-	_	_	_	-	_	-	_	AMM-722B
ō	Paint regulator for 2 spray guns	PR-5B-S1	_	PR-5B-S1	PR-5BN-S1	PR-5B-S1	PR-5BN-S1	PR-5B-S1	PR-5BN-S1	PR-5B-S1	PR-5BN-S1	PR-5B-S1	PR-5BN-S1	PR-5B-S1
С	Dimensions (LxWxH)	173×393×663mm	173×213×515mm	360×348	×781mm	366×357	7×823mm	173×307	7×364mm	356×26	9×449mm	356×269	9×491mm	410×226×446mm
N	Mass	4kg	3kg	7kg	9kg	8kg	11kg	4kg	5kg	6kg	7kg	6kg	10kg	8kg
-	Required compressor for pump)	0.4~0.75kW	0.75~1.5kW	0.4~0	1.75kW	0.4~	1.5kW		0.4~	0.75kW		0.4~	1.5kW	0.4~0.75kW

Aluminum		egul	Material of wetted part	Aluminum	Stainless	Aluminum	Stainless	Aluminum	Stainless		
0~0.6MPa		Paint Regul	Adjustable pressure range			0~0.6	6MPa				
2.0ℓ/min		Ра	Max Flow	2.0ℓ/min							
60s/NK-2 190cPs		Ma	ax. Paint viscosity*1		60s/NK-2 190cPs 100s/NK-2 300cPs						
5~40℃		Pa	aint temperature			5~4	10°C				
G1/4B(PF1/4male)		Ai	r inlet / Paint outlet			G1/4B(P	F1/4male)				
50mesh		Pa	ain filter	50mesh							
TF-7:100mesh		_	Paint filter	TF-7:100mesh	_	TF-7:100mesh	_	TF-7:100mesh	_		
AMM-722B		Agitator		Agitator		AMM-	-721B	AMM-	721B	AMM	721B
PR-5B-S1		0	Paint regulator for 2 spray guns	PR-5B-S1	PR-5BN-S1	PR-5B-S1	PR-5BN-S1	PR-5B-S1	PR-5BN-S		
410×226×446mm		D	imensions (LxWxH))×823mm ght 1,120mm)	390×260 (Elevated heig)×823mm ght 1,174mm)	390×260 (Elevated hei)×823mm ght 1,211mm		
8kg		М	lass	16kg	18kg	17kg	19kg	18kg	22kg		
0.4~0.75kW		2 75 75	equired compressor or pump)	0.4~0.75kW 0.4~1					1.5kW		
	*1 Suction hose and pipe arrangement can change Max viscosity. *Each type has stainless version. If you no										

Pump set Model

Material of wetted parts

Normal paint output (30cyle/min)

Max. Paint output *1

Adjustable presure rang

Model

Model

DPS-70LC

DDP-70B

Aluminum

PR-5B

0.6l/min

6.0l/min

DPS-70LCN

DDP-70BN

PR-5BN

Elevator Stand Type (Pail)

 $1.5\ell/\text{min}$

10.0ℓ/min 0.15~0.7MPa

DPS-90LEN

DDP-90EN

Stainless

DPS-120LB

DDP-120B

Aluminum

PR-5B

4.5ℓ/min

30ℓ/min

DDP-120B

Stainless

PR-5BN

DPS-90LE

DDP-90E

Aluminum

PR-5B

^{*1} Suction hose and pipe arrangement can change Max viscosity. *Each type has stainless version. If you need, please consult us.



	Ele	evator Stand Ty	/pe(20l round	pail)				Pail Tank M	Mount(20ℓ)	olionia, no con	
DPS-70LPC	DPS-70LPCN	DPS-90LPE	DPS-90LPEN	DPS-120LPB	DPS-120LPBN	DPS-702C	DPS-702CN	DPS-902E	DPS-902EN	DPS-1202B	DPS-1202BN
DDP-70B	DDP-70BN	DDP-90E	DDP-90EN	DDP-120B	DDP-120BN	DDP-70B	DDP-70BN	DDP-90E	DDP-90EN	DDP-120B	DDP-120BN
Aluminum	Stainless	Aluminum	Stainless	Aluminum	Stainless	Aluminum	Stainless	Aluminum	Stainless	Aluminum	Stainless
	0.6 <i>l</i> /min	1.5ℓ	/min	4.5ℓ	/min	0.6 <i>l</i>	/min	1.5ℓ	/min	4.5 <i>l</i>	/min
	6.0ℓ/min	10.0	ℓ/min	30 <i>l</i>	/min	6.0 <i>l</i>	/min	10.0	2/min	30 <i>l</i> .	/min
		0.15~	0.7MPa					0.15~0	D.7MPa		
PR-5B	PR-5BN	PR-5B	PR-5BN	PR-5B	PR-5BN	PR-5B	PR-5BN	PR-5B	PR-5BN	PR-5B	PR-5BN
Aluminum	Stainless	Aluminum	Stainless	Aluminum	Stainless	Aluminum	Stainless	Aluminum	Stainless	Aluminum	Stainless
0~0.6MPa						0~0.6MPa					
		2.01	!/min			2.0ℓ/min					
	/NK-2 DcPs		100s/ 300			000/1111/2			s/NK-2 0cPs		
		5~-	40°C					5~4	40°C		
		G1/4B(P	F1/4male)			G1/4B(PF1/4male)					
		50r	nesh					50n	nesh		
TF-7:100mesh	_	TF-7:100mesh	_	TF-7:100mesh	_	TF-7:100mesh	_	TF-7:100mesh	_	TF-7:100mesh	_
AMM	⊥ I-721B	AMM	-721B	AMM	-721B	AMM	-721B	AMM-	-721B	AMM	-721B
PR-5B-S1	PR-5BN-S1	PR-5B-S1	PR-5BN-S1	PR-5B-S1	PR-5BN-S1	PR-5B-S1	PR-5BN-S1	PR-5B-S1	PR-5BN-S1	PR-5B-S1	PR-5BN-S1
410X300X823 (Elevated height 1,120mm)			00X823 ght 1,174mm)			308×307×689mm		307×325×687mm		307×325×729mm	
-18kg	19kg	18kg	21kg	19kg	23kg	5kg	6kg	6kg	8kg	7kg	11kg
0.4~0.75kW 0.4~1.5kW						0.4~().75kW		0.4~	1.5kW	

Bellows seal pump

1.Maximum Durability reduces maintenance and downtime.

A bellows seal separates the wetted parts from the air side to minimize friction and extend service intervals.

2.For eco-friendly paint tend to have high viscosity.

Eco-friendly paint, such as water-based paint, tends to have high viscosity. With the 1:3 pressure ratio, the pumps primes and pumps easily.

3. For multiple spray guns.

Paint output per cycle is high and can be used with more than 10 spray guns.

4. Usable water base paint

Material of wetted part is made on reliable Teflon coating.

Bellows seal pump BSP-A030 series

m with Teflon Coatir					
э)					
э)					
G3/4B (PF3/4male)					
m					
164 88 4-912.51 Modified intensit					
consumption Tool 1000 (Fully) Tool 1000 (Fully) Tool 1000 (Fully) Tool 1000 (Fully) Tool 1000 (Fully)					



BSP-A030 Bellows seal

Cross-section.

^{*2} Suction hose and pipe arrangement can change Max viscosity.

^{*} About lubricant agent, medicinal solution, or For non-coating uses please contact ANEST IWATA for recommendations.

1.Paint regulators included in setup

This means you only need to add the spray gun to get started.

2. Usable for sell paint system

To mix with back pressure valve, it is usable for mini-circulation system.

Plunger paint pump PPS series

Model		PPS-102B	PPS-305B			
Type		For one gun	For two guns			
Type		PP-7021B	PP-1051B			
Material	of wetted parts	Aluminum stainless	Aluminum stainless			
Pressure	e ratio	2.3:1	4.6:1			
Regulate	or model	RR-55B	RR-57B			
Air press	sure range	0~0.7Mpa	0~0.6Mpa			
Paint ou	ıt put (30cycle/in)	2.7ℓ/min	4.5ℓ/min			
Paint re	gulator model	Special type PR-51B	Special type PR-51Bx2			
Wetted	material	Aluminum				
Adjustak	ole pressure range	0~0.	6МРа			
Max. pa	int flow	2.0ℓ	/min			
Max. Pa	int viscosity *1	100s/NK-2 300cPs				
Paint ter	mperature	60°C				
Air inlet		G1/4(PF1/4male)				
Paint ou	itlet	G3/8B(PF/3/8male)x1	G3/8B(PF/3/8male)x2			
Paint filt	er	50mesh	70mesh			
Paint int	termediate filter	60mesh	70mesh			
Ontions	Paint filter	TF-71:1	00mesh			
Options	Agitator	AMM-711	/AMM-611			
Dimensi	ons (LxWxH)	480x380x700mm	610x410x890mm			
Mass		16kg	29kg			
Required	d compressor (for pump)	0.4~0.75kW	0.75~2.2kW			

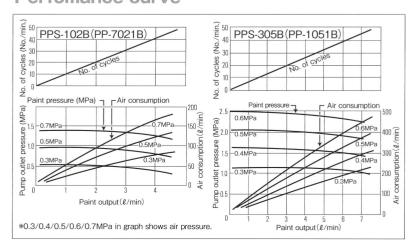






PPS-305B

Perfomance curve



Paint supply equipment

Paint regulator PR-5B series

This regulator offers precision control over paint delivery to maintain film thickness.

Mirror polished housings offer superior cleanability.

Two types are offered based on the desired pressure range.

Model	PR-5B	PR-5BN	PR-51B	PR-5BL	PR-5BLN		
Туре	Conve	ntional	Stand	Low pressure	e and volume		
Material of wetted parts	Aluminum	Aluminum Stainless Alun		Aluminum	Stainless		
Pressure range		0~0.6MPa		0~0.	ЗМРа		
Max. flow	2.0 <i>ℓ</i> /min 1.5 <i>ℓ</i> /min						
Max. inlet pressure		2.5MPa		0.7MPa			
Paint inlet			G3/8B				
Paint outlet			G1/4B				
Dimensions (LxWxH)	84×165	×260mm	84×141×220mm	84×165×260mm			
Mass	850g	850g 1,020g 900g		850g	1,020g		
Mounting dimensions		2-M5x0.	8, deepness 8mm,	epness 8mm, L=22mm			



PR-5B PR-5B Series mounting size



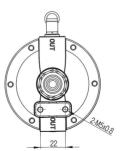
Flow control valve FCV-3 series.

For remote control of fluid flow.

Model	FCV-3/3N	FCV-31/31N	FCV-31-R4/31N-R4	FCV-31-R8/31N-R8				
Type ·	Conventional Drain Valve Unit Drain Valve unit for use with low outlet pressures.							
Material of wetted part	Aluminum/Stainless	Aluminum / Stainless	luminum/Stainless Aluminum/Stainless					
Control Ratio	1:1	1:1	1:4	1:8				
Optimum paint flow	more than	100ml/min	35~100mℓ/min	20~50ml/min				
Pressure range		0~0.6MPa						
Max flow	2.0l/min							
Max. inlet pressure		2.5MPa ·						
Air inlet		Rc1/8(PT1/8fem	nale) φ6 tube joint					
Paint inlet		G3/8B(PF	=3/8 male)					
Paint outlet		Rc1/4(PT1	/4female)x2					
Dimensions (LxWxH)	84×84×106mm		84×112×112mm					
Mass	570g/720g		750g/900g					
Mount dimension front		2-M5x0.8, deepne	ess 13mm, L=20mm					
Mount dimension back		2-M5x0.8, deepne	ess 8mm, L=22mm					







FCV Series mounting size

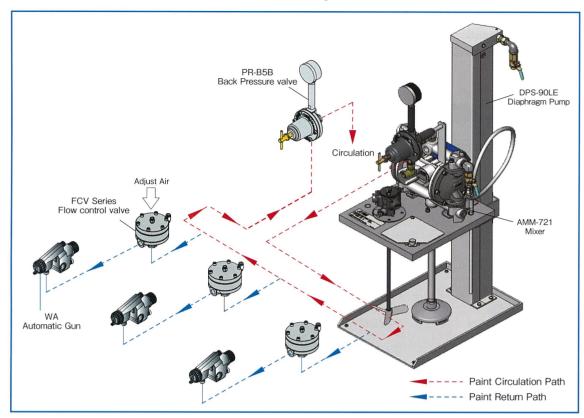
Back pressure valve PR-B5B series

For use in circulation systems where certain materials such as metallics might settle out. To mount a circulating line, install a back pressure valve into the DPS-series.

Model	PR-B5B	PR-B5BN	
Material of wetted part	Aluminum	Stainless	
Pressure range	0~0	.6MP	
Max flow	2.0ℓ	/min	
Max primary pressure	0.6MPa		
Paint inlet	G1/4B (P	F1/4male)	
Paint outlet	G3/8B (P	F3/8male)	
Dimensions (LxWxH)	84×165×260mm		
Mass	850g 1,020g		
Mount dimension	2-M5x0.8, deepness 8mm, L=22mm		



Paint Circulation Installation Example



Circulation system.

Paint joint for circulation system

Dual inlet for guns mount circulation. Can be controlled at the gun paint inlet.

Model	TJU-221B	TJU-321B		
Material of wetted part	Stainless			
Spray gun joint	G1/4 hexagon cup nut G3/8 hexagon cup r (PF1/4 hexagon cup nut) (PF3/8 hexagon cup			
Paint inlet	G1/4B(PF1/4male)			
Paint outlet	G1/4B(PI	-1/4male)		
Max pressure	0.69) Мра		
Usable model	W-101/LPH-101 W-61/71 WA-101/LPA-101	W-200/LPH-200 W-77 WA-200/LPA-200		
Remarks	Flow control function			



Option

If you put PR-5BN-S1, you can use two guns mechanicaly & we have also stainless type



Accessory of DPS-90E

Paint intermediate filter



IN and OUT of TF-71 are both ${\rm G}^3/{\rm s}$

TF-7,71





AMM-731 Reference P18

Paint pressure tank(Paint tank)

Paint pressure tank (Paint tank) PT series

For continuous painting of a single color, the paint pressure tank is very convenient.

It is available in both manual and automatic models equipped with a mixer to prevent the paint from settling.

High pressure paint tank is suitable for painting high viscosity paints or adhesives as max pressure is high and fluid outlet pressure is lower.

Manual mixing

Тур	ое	For ordinary paint					
Model		PT-10D	PT-20D	PT-40D	PT-60D	PT-80D	
Ca	pacity(Max/Min)	10ℓ(8.4ℓ/2.6ℓ)	20ℓ(18.8ℓ/4.9ℓ)	40ℓ(35.6ℓ/10.7ℓ)	60ℓ(52.6ℓ/10.7ℓ)	80l (68.8l/10.9l)	
Ma	x pressure	0.34	MPa		0.18MPa		
Ор	eration temperature			5~40°C			
Air	inlet			G1/4B (PF1/4male)			
Air	outlet			G1/4B (PF1/4male)			
Pai	int outlet	G3/8B (PF3/8male)×1		G3/8B (PF3/8male)×2			
Pai	int filter	60mesh			70mesh		
L×	W×H	315×315×547mm	310×390×652mm	460×465×700mm	500×465×885mm	500×465×1,045mm	
Ap	prox.mass	13kg	20kg	27kg	35kg	39kg	
Мо	del of Paint Regulator		•	RR-56B		•	
Options	Inner container	PTC-10W (6 <i>l</i>)	PTC-20W (14 <i>l</i>)	PTC-40W (28 <i>l</i>)	PTC-60W (46 <i>l</i>)	PTC-80W (62 <i>l</i>)	
	Caster base	_	HG-6B		HG-5B	•	
U	Paint intermediate filter		TF-71:100mesh				

Automațic mixing

Тур	e			For ordinary paint			
Model		PT-10DM	PT-20DM	PT-40DM	PT-60DM	PT-80DM	
Capacity(Max/Min)		10ℓ(8.4ℓ/2.6ℓ)	20ℓ(18.8ℓ/4.9ℓ)	40ℓ(35.6ℓ/10.7ℓ)	60ℓ(52.6ℓ/10.7ℓ)	80ℓ(68.8ℓ/10.9ℓ)	
Ma	x pressure	0.34	IMPa 0.18MPa				
Ope	eration temperature			5~40°C			
Air	inlet			G1/4B (PF1/4male)			
Air	outlet	G1/4B (PF1/4male)					
Paint outlet G3/8B (PF3/8male)×1			3/8male)×1	G3/8B (PF3/8male)×2			
Pai	nt filter	60m	nesh	70mesh			
L×	W×H	315×315×470mm	310×390×590mm	460×465×648mm	500×465×828mm	500×465×1,000mm	
App	prox.mass	14kg	23kg	31kg	38kg	42kg	
Mod	del of Paint Regulator			RR-56B			
Mod	del of Air motor	AM-5C		AM	-3C		
Options	Inner container	PTC-10W (6 <i>l</i>)	PTC-20W (14 <i>l</i>)	PTC-40W (28 <i>l</i>)	PTC-60W (46 <i>l</i>)	PTC-80W (62 <i>l</i>)	
Optic	Caster base	_	HG-6B	HG-5B			
0	Paint intermediate filter		TF-71:100mesh				

High pressure

TIGIT Procedure				
Model	PT-101M	PT-201M	PT-361M	
Capacity(Max/Min) 10ℓ(8.2ℓ)		20ℓ(15.0ℓ)	36ℓ(28.5ℓ)	
Max pressure		0.69MPa		
Operation temperature	5~40℃			
Air inlet	G1/4B (PF1/4male)			
Air outlet	G1/4B (PF1/4male)			
Paint outlet	(G3/8B (PF3/8male)×1		
L×W×H	330×330×630mm	450×450×900mm	500×450×940mm	
Approx.mass	24kg	33kg	40kg	
Model of Paint Regulator	r RR-55B			
Model of Air motor	AM-5B AM-3B			











water base paint					
PT-10DW	PT-20DW				
10ℓ(8.4ℓ/2.6ℓ)	20ℓ(18.8ℓ/4.9ℓ)				
0.34	MPa				
5~4	40℃				
G1/4B (P	F1/4male)				
G1/4B (P	F1/4male)				
G3/8B (PF	3/8male)×1				
70me	sh				
315×315×547mm	310×390×652mm				
13kg	20kg				
RR-	56B				
PTC-10W (6 <i>l</i>)	PTC-20W (14 <i>l</i>)				
— HG-6В					
_					

PT-20DMW

20ℓ(18.8ℓ/4.9ℓ)

310×390×590mm

23kg

0.34MPa

G3/8B (PF3/8male)×1

Paint tank for water base paint

① Interior wall has been treated to resist rust where it contacts paint.

Powder coating on interior wall and two-component urethane coating on inner surface of lid.

Inner containers of stainless steel are also available.

2 Mixing handle, suction pipe, and bolts which become submerged in paint are stainless steel.

3 Suction filter body, turbulence plate, support band, and fastening bands are electroless

4 Manual mixing blade is chrome-plate and automatic mixing blade is electroless nickel-plated.



water base paint

PT-40DMW

40ℓ (35.6ℓ/10.7ℓ)

5~40°C G1/4B (PF1/4male) G1/4B (PF1/4male)

460×465×648mm

31kg

RR-56B

PTC-40W

(28l)

АМ-ЗС

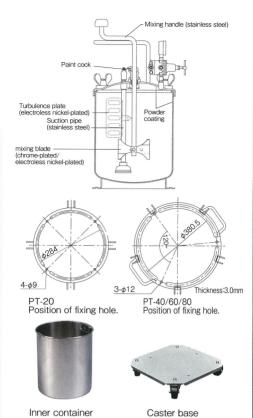
70mesh

This container is used inside the paint pressure tank and is useful for work requiring frequent color change.

(46*l*)

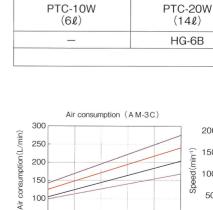
HG-5B





	PT-60DMW	PT-80DMW
	60ℓ (52.6ℓ/10.7ℓ)	80ℓ(68.8ℓ/10.9ℓ)
	· 0.18MPa	
)		
)		
(G3/8B (PF3/8male)×2	
	500×465×828mm	500×465×1,000mm
	38kg	42kg
M	-3C	
	PTC-60W	PTC-80W

(62l)



0.05 0.06 0.07 0.08 0.09

Air pressure (MPa)

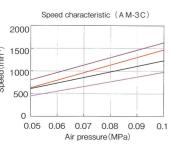
PT-10DMW

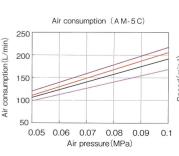
 $10\ell(8.4\ell/2.6\ell)$

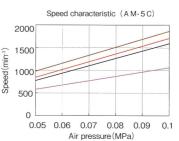
315×315×470mm

14kg

AM-5C







Multi Spray Unit

The multi spray unit combines all the benefits of both airless spray and air spray.

1.Paint savings

The atomization process is similar to that of true airless spray but with the addition of air to improve atomization. You get all of the efficiencies of airless and the finish quality of air spray.

2. Great finish even with high viscosity paints.

Using medium pressure piston pumps let you spray heavy viscosity materials while providing additional atomizing air to provide a superior finish.

3.Excellent paint penetration

Using less air provides superior coverage in corners to reduce haloing.



MSU-2000B

Multi Spray Unit MSU-2000B

Ur	nit Model	MSU-2000B	
Pι	ımp Model	PP-1171C	
Pr	essure ratio	17:1	
Ra	ange of operating air pressure	0~0.49MPa	
Ma	ax fluid pressure	9.8MPa	
Ma	ax output*1	3.5ℓ/min	
Op	perating paint viscosity*2	50s/NK-2 160cPs	
Op	perating temperature	5~40℃	
Ai	r inlet	G1/4B (PF1/4male)	
Pa	aint output	G1/4B (PF1/4male)	
Pa	aint filter	50mesh	
Pa	aint intermediate filter(TF-8)	100mesh	
Pa	aint filter	431×440×873mm	
L>	(W×H	25kg	
Co	ompressor Required (for pump)	2.2kW	
SI	Spray gun	MSG-200	
Options	Fluid hose	10m (NHS-510C)	
O	Air hose	10m (EAHU-6 Type)	

^{*1} fluid:water, outlet pressure, number of paint way in part.

Nozzle tip(MSG-200/MSA-200)

	Paint o	Pattern	
Model	mℓ/sec ℓ/min		width
NT-1502CMU	3.0	0.18	13~18cm
NT-1503CMU	4.5	0.27	13 100111
NT-2002CMU	4.0	0.24	
NT-2003CMU	5.0	0.36	18~23cm
NT-2004CMU	6.0	0.48	16 20011
NT-2005CMU	10.0	0.60	
NT-2503CMU	7.5	0.45	
NT-2504CMU	10.0	0.60	23~28cm
NT-2505CMU	12.5	0.75	
NT-3003CMU	9.0	0.54	
NT-3004CMU	12.0	0.72	28~33cm
NT-3005CMU	15.0	0.90	20 300011
NT-3006CMU	18.0	1.08	
NT-3503CMU	10.5	0.63	
NT-3504CMU	14.0	0.84	33~38cm
NT-3505CMU	17.5	1.05	33300111
NT-3506CMU	21.0	1.26	

^{*} Paint output and pattern width are measured under the conditions of melamine paint, viscosity of 20 seconds/NK-2, paint pressure of 4.9MPa and full fan pattern at 250mm spray distance.

Multi spray gun

Туре	Manual	Automatic		
Model	MSG-200	MSA-200		
Max fluid pressure	9.81	MРа		
Normal atomizing air pressure	4.9MPa			
Fluid hose	0.15MPa			
Fluid hose connection	G1/4B (P	F1/4male)		
Air hose connection	G1/4B (P	F1/4male)		
Gun filter	200mesh			
Nozzle tip	NT-2004CMU			
Mass	525g	710g		

^{*}Operating paint viscosity is 10-15sec/NK-2.



^{*2} The available viscosity changes by suction hose and output piping.



Feature of Mazeco series agitator

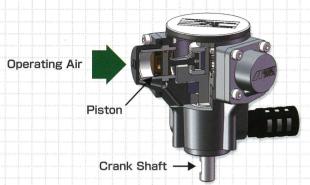
Advantage of Mazeco series agitator with radial piston air motor comparing vane type air motor:

It can adjust low-speed rotation without reduction gears

Simple mechanism and less parts because of non-reduction gears

Less fluctuation of revolution speed

Large reduction of air consumption

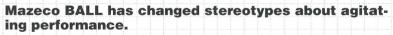


Middle sized air motor AM-6B and small sized air motor AM-7B are available.

ANEST IWATA air motor is helpful to improve working environment. Industrial Vaseline is applied as lubrication inside of air motor and exhaust air does not contain grease that may cause finishing problem of coating surface.



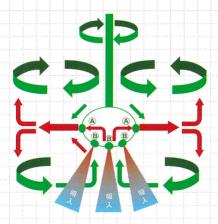
Feature of Mazeco BALL series agitator



Mazeco BALL does not have an agitating blade, but it still keeps the agitating capability similar to a conventional propeller and crown type agitator blade. Mazeco BALL can agitate paint fully in the length and breadth of a paint container in such places like corners, behind suction hoses, etc.

Capable to use for liquids other than paint.

Both the agitating ball and shaft are made of 303-stainless steel. It's possible to use this for the agitation of various liquids, but is not designed for food and medical use.



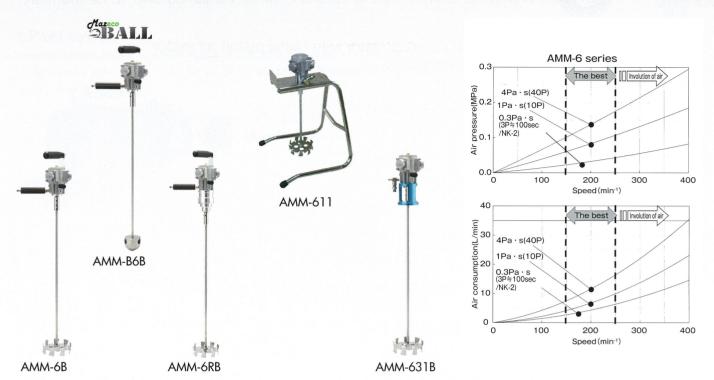
Principle

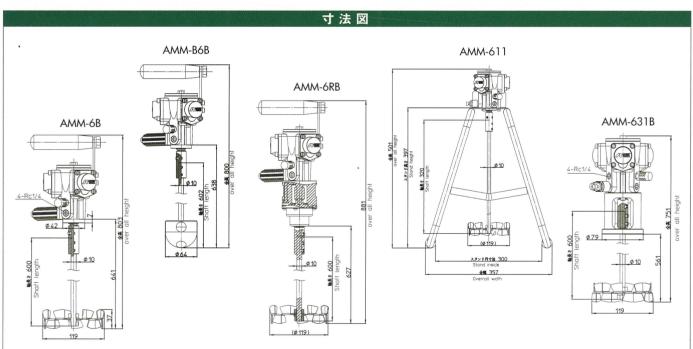
- The rotating agitating ball can apply centrifugal force to the fluid in horizontal hole section A.
- Negative pressure generated by the fluid discharged through horizontal hole section (A), then take the fluid through vertical hole section (B).
- Discharged fluid rectifies swirls generated from the rotating agitating ball, which incurs the strongly agitated flows.

"Break your stereotype. Acknowledge the fact!"

Agitator line-up

AM-6B Middle sized air motor AM-6B



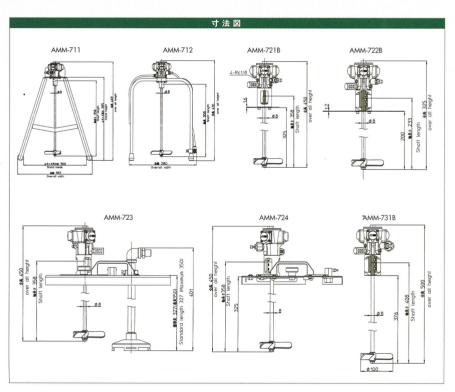


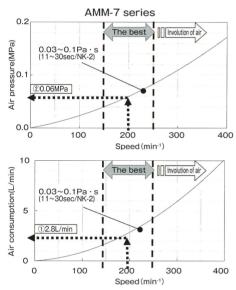
Agitator model	AMM-6B	AMM-B6B **	AMM-6RB	AMM-611	AMM-631B
Туре		Handheld		Stand	For integration
Air motor model			AM-6B		
Reduction gear ratio	1:1 1:5 1:1			:1	
Suitable viscosity range (ref.)	Less than 1Pa·s Less than 200mPa·s		Less than 4Pa·s	Less than 1Pa⋅s	
Air inlet			G1/4" (BSP1/4" male)		
Blade material	Stainless steel 304	Stainless steel 303	303 Stainless steel 304		
Shaft material		Stainless steel 303			
weight	2.5kg (5.5lb)	3.0kg	(6.6lb)	4.0kg (8.8lb)	2.5kg (5.5lb)

* Stirrer: MB-6460N

Small sized air motor AM-7B AM-7





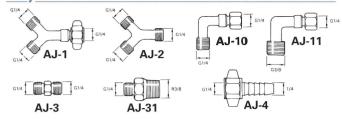


●How to read graph
When speed is 200min⁻¹ at AMM-7 series,Air
consumption is 2.8litter Operating air pressure is
0.06MPa

Agitator model	AMM-711	AMM-712	AMM-721B	AMM-722B	AMM-723	AMM-724	AMM-731B
Туре	Stand for 16kg square can	Stand for 4kg pail can	For elevated DPS pump	For HDP pump	For 20L pail can	For 16kg square can	For integrati
Air motor model		AM-7B					
Reduction gear ratio		1:1					
Suitable viscosity range (ref.)		Less than 60mPa⋅s					
Air inlet	G1/4" (BSP1/4" male) φ 6 quick connector G1/4" (BSP1/4" male)					ale)	
Blade material		Polyacetal					
Shaft material	Stainless steel 303						
weight	2.7kg (5.9lb)	2.7kg (5.9lb)	1.0kg (2.2lb)	1.1kg (2.4lb)	3.5kg (7.7lb)	2.9kg (6.4lb)	0.8kg (1.8lb)

Joints, Hoses

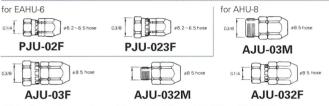
Air joint



Air valve

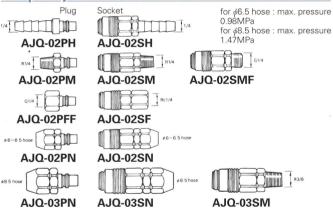


Joint for urethane air hose



%Joint for previous urethane air hose (AHU-6) are AJU-02F and AJU-02M.

Air quick joint (%2)



※1) OFor exclusive use as an air hose. DO NOT USE AS A FLUID HOSE OWhen you do not use the grounding wire, do not take it out. But be sure to distinguish clearly between a hose which uses a grounding wire and one which does not use, in order to avoid wrong usage.

Air house (*2)

Model	Material	Inner dia. ×outer dia. × length	Max.operating pressure
EAHU-620		∮6.2×∮9.3×20m	
EAHU-630	Urethane	∮6.2×∮9.3×30m	
EAHU-650	with built-in grounding	∮6.2×∮9.3×50m	
EAHU-6100		∮6.2×∮9.3×100m	
EAHU-820	wire	$\phi 6.2 \times \phi 9.3 \times 100 \text{m}$	1.47MPa
EAHU-8100		∮8.5×∮12×100m	1.4/IVII d
AHU-820B	grounding $\phi 6.2 \times \phi 9.3 \times 100 \text{m}$ wire $\phi 8.5 \times \phi 12 \times 20 \text{m}$		
AHU-830B		∮8.5×∮12×30m	
AHU-850B		∮8.5×∮12×50m	
AHU-8100B		∮8.5×∮12×100m	

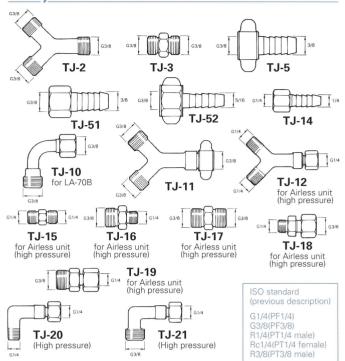
Caution : Caution: Handling of air hose with the grounded wire (※2)

- Connecting equipment must be grounded since this hose has a built-in grounded wire.

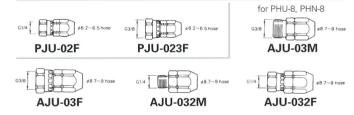
 Whether or not you use the grounded wire. never use this hose as an air hose to supply air to electrostatic spray equipment or isolation stand when you use low resistance paint. n such a case, use an urethane air hose (AHU-8) or fluid hose (PHU, PHN) as air hose.

 When you use the grounded wire, refer to the electrostatic spray equipment instruction
- manual and periodically check its conductivity. Never use a hose which has deteriorated or s cut.
- Never use this air hose as a fluid hose.
 When you do not use the grounded wire, do not take it out. But be sure to distinguish clearly between a hose which uses a grounded wire and one which does not use, in order o avoid wrong usage.

Fluid joint



Joint for fluid hose



Fluid quick joint



Fluid hose (%3)

Model	Material	Inner dia. ×outer dia. × length	Max.operating pressure		
PHU-620		∮6.2×∮9.3×20m			
PHU-6100	Urethane	∮6.2×∮9.3×20m	0.69MPa		
PHU-820	Orethane	∮8.7×∮12×20m	U.DBIVIFA		
PHU-8100	etasi jura	∮8.7×∮12×20m			
PHN-620		∮6.5×∮9.5×20m			
PHN-6100	Nulon	∮6.5×∮9.5×100m	0.69MPa		
PHN-820	Nylon	∮8.9×∮12.1×20m			
PHN-8100		∮8.9×∮12.1×100m			
THU-620	Urethane	∮6.2×∮9.3×2×20m	0.69MPa		
THU-6100	(twin)	∮6.2×∮9.3×2×100m			

*Air hose side of THU-6 twin hose includes an orange string and the model's name.

Caution : Selection of fluid hose (%3)

Do not use urethane hoses (PHU, THU) when you use ketonic solvents, two-component paints, urethane paints and thinners which easily dissolve or react since urethane hoses will crack and paint will fly. In such a case, use nylon fluid hose (PHN).

Viscosity conversion chart

Classification	Pa·s	Pa·s dPa·s	mPa·s (cps)	Anest Iwata NK-2	Ford cup		Zahn cup		Krebs	Image	Fluid agitator made by A-I Applicable viscosity range by type (guideling			
		(P)			#4	#3	#4	#2	KU					
Low viscosity	0.01	0.1	10		5			16			AMM-711 AMM-712 AMM-721B AMM-722B AMM-723 AMM-724			
			15		8			17						
	0.02	0.2	20	5	10	12		18				MM-722B AMM-723 AMM-724		
			25	8	12	15		19		Acetone			AMM-68 AMM-611 AMM-631B	
	0.03	0.3	30	11	15	19		20						
Mediumviscosity	0.04	0.4	40	14	17	25		22		Polyurethane resin metallic				
iumvi	0.05	0.5	50	16	19	29		24		paint for plastic molded items				
scosit	0.06	0.6	60	19	21	33		27			AMM-731B			
<	0.07	0.7	70	21	23	36		30				AMM-B6B		
	0.08	0.8	80	25	26	41		34		Salad-oil	1			
	0.09	0.9	90	29	29	45		37		Olive oil (20°C)				
	0.10	1.0	100	31	31	50	10	41	10	0.1110 OH (20 0)				
	0.12	1.2	120	38	36	58	11	49	11					
High viscosity	0.14	1.4	140	44	41	66	13	53	13					
	0.16	1.6	160	49	45	67	14	56	14					
	0.18	1.8	180	56	51		16	74	16					
	0.20	2.0	200	63	56		17	82	17					
	0.22	2.2	220	69	61		18	4	18					
	0.24	2.4	240	76	67		20		20					
	0.26	2.6	260	83	72		21		21					
	0.28	2.8	280	88	76		22		22					
	0.30	3.0	300	96	83		24		24					AMM-6RE
	0.40	4.0	400				30		30	Ship's bottom paint				
	0.50	5.0	500				37		68	for FRP				
	0.60	6.0	600				44		71					
	0.70	7.0	700				51		74	Lacquer paint (undiluted)				
	0.80	8.0	800	1.240			58		77					
	0.90	9.0	900				64		81					
	1	10	1,000						85	Pork cutlet sauce				
	2	20	2,000						103	Ketchup				
	3	30	3,000						121					
	4	40	4,000						133	Gel coat paint				
	5	50	5,000											
-	8	80	8,000							Mayonnaise				
	10	100	10,000											

^{*} The above are conceptual description. * Please use this conversion table just for a guideline. *Please use the conversion chart as a guideline. *Ask the paint manufacturer for viscosity used for actual coating.

Unit of viscosity: Correlation between SI and CGS unit systems

1Pa·s = 1,000mPa·s = 10P 1dPa·s = 0.1Pa·s = 1P

P (Poise)

 $1mPa \cdot s = 0.001Pa \cdot s = 1cps$ cps (Centipoises)



Pay attention to the following:

- 1. Do not use the products shown in this catalog for the following purposes: ①manufacturing process of orally-administered products such as food and medicine 2) application where internal corrosion of products may cause damage to humans and animals
- 2. Before operation, carefully read each instruction manual and use it correctly.
- 3. Do not alter the products. Alteration will cause inferior performance and failure.

About the use of paint pressure tanks overseas

Codes and standards for pressure vessels vary from country to country.

Please contact us to see if our paint pressure tanks apply to your country specifications for pressure vessels.

Models, specifications and photos are subject to change without notice.



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